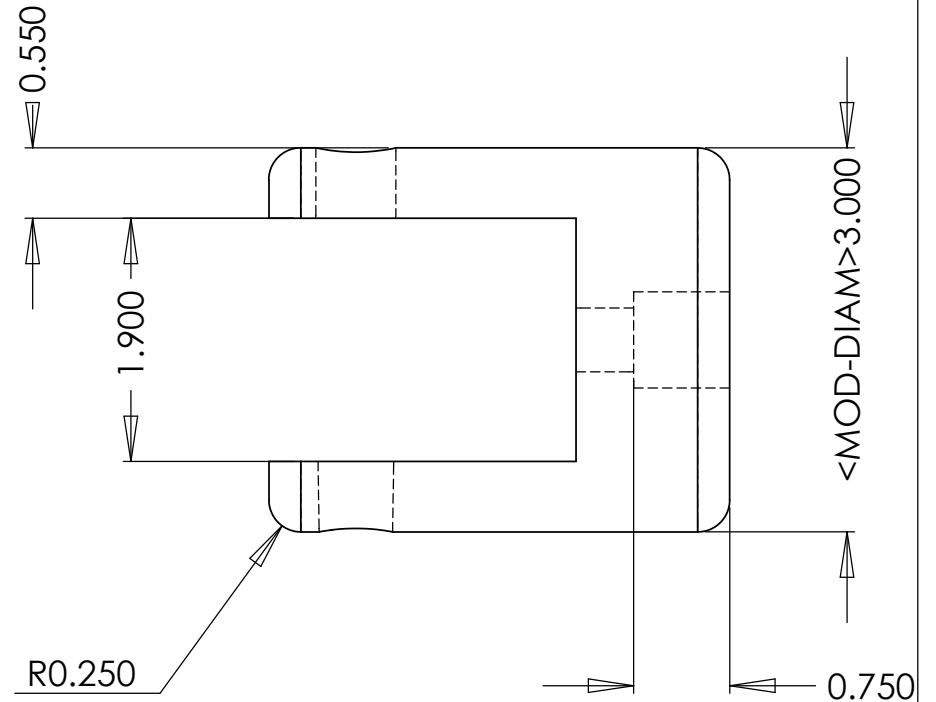
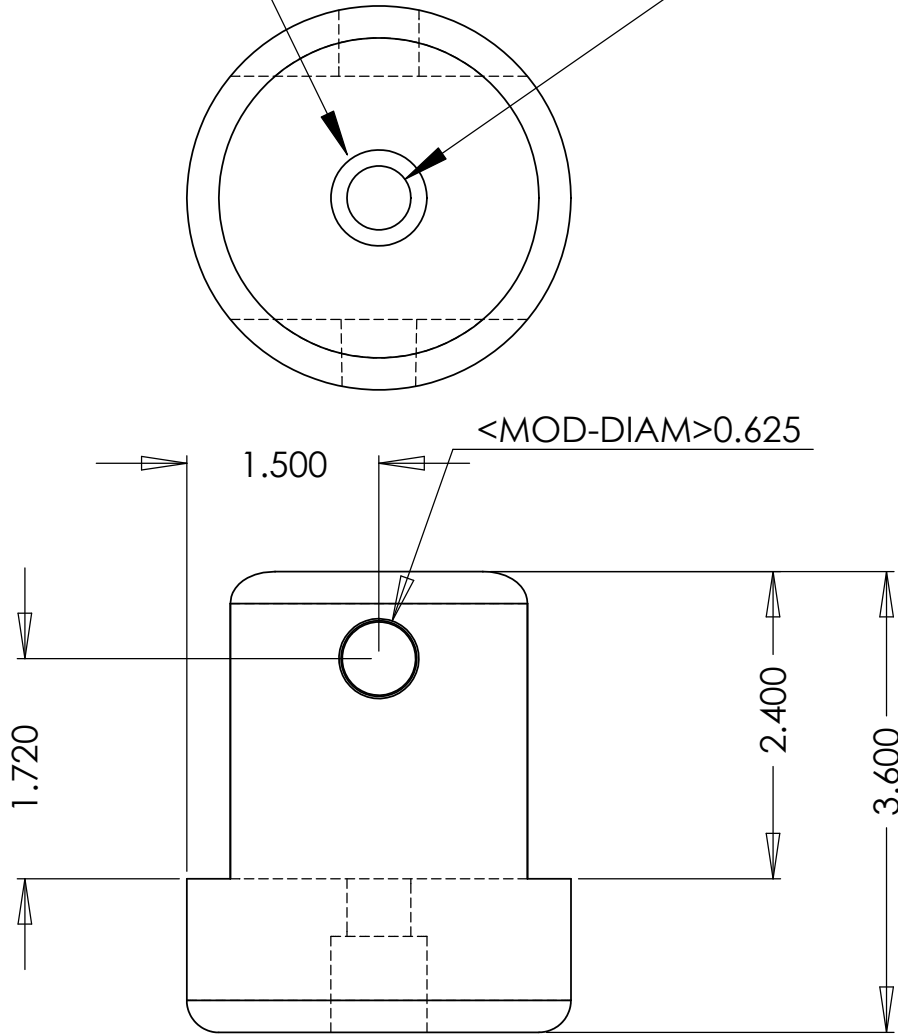


drill/tap 5/8 x 18
full tap to bottom

drill .5 thru



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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ANGULAR: MACH BEND TWO PLACE DECIMAL <.01> THREE PLACE DECIMAL <.001>		NAME	DATE	ROEHRIG ENGINEERING INC		
		MATERIAL cold roll mild steel		DRAWN		SIKORSKY ROTOR CLEVIS		
		FINISH --		CHECKED				
NEXT ASSY		USED ON		ENG APPR.				
APPLICATION		DO NOT SCALE DRAWING		MFG APPR.				
				Q.A.		COMMENTS:		
						SIZE	DWG. NO.	REV.
						A	R-ABCDE-0005-000	
						SCALE:1:1.5		WEIGHT:
								SHEET 1 OF 1